

Date: Tuesday, 19/08/2008 4:07:56 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE END CAP  
 Job Number : 41520  
 Estimate Number : 13407  
 P.O. Number :  
 This Issue : 19/08/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : PB674300193  
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B67-43001 P.30  
 Previous Run : 40074 Drawing Revision : B1  
 Material :  
 Due Date : 18/09/2008 Qty: 30 Um: Each  
 Written By :  
 Checked & Approved By : JUL 08-8-20  
 Comment : est rev A new issue 08.06.19 DD verified: EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S063 6061-T6 .063 Sheet



Comment: Qty.: 0.0072 sf(s)/Unit Total: 0.2174 sf(s)  
 6061-T6 .063 Sheet  
 batch: 105225 B89-8

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg B67-43001  
 Dwg Rev: B1 B89-8  
 Prog Rev: B1

2-Deburr if necessary

5/9/17 sq ep

48

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B89-8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.08/09/02 counters 48

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 133

88 08/09/23 x48

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:56 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END CAP

Job Number: 41520

Part Number: PB674300193

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/24 *ff*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mf 08-09-23*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



PB 6743001-93

<b>X</b>	<b>First Article</b>	<b>X</b>	<b>Prototype</b>
----------	----------------------	----------	------------------

Measured by:	H3	Audited by:	J	Prototype Approval:	A
Date:	8-9-8	Date:	08/01/82	Date:	A

*[Handwritten signature]*